



Laundry machine bay

A porcelain worktop over one machine or two side by side. The slab reads 60 mm thick at the front and falls to the floor as a waterfall at the open ends; the machines stand on the floor and nothing rests on them. Set next to the SW-LC column, a sink base or between two walls.

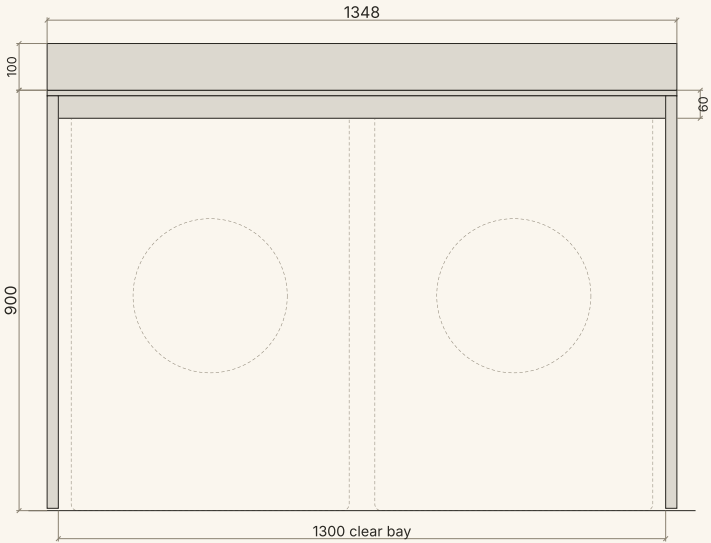
RANGE

Bay 650 (one machine) or 1300 (two) · worktop 900 high, 650 deep · ends: waterfall both sides (E2), right only (E1) or none, on side cleats (E0). Codes SW-LB-065-E2 ... SW-LB-130-E0.

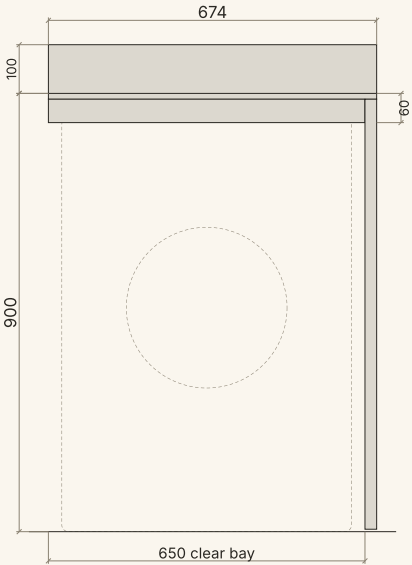
SPECIFICATION

- Top: 12 mm porcelain slab on 12 mm compact HPL, mitred 48 mm apron at the front
- Waterfall ends: porcelain + compact HPL, 24 mm, porcelain edge strip, hidden levelling glides
- Steel wall angle at the back and a steel stiffener behind the apron; side cleats where there is no end
- Splashback 12 × 100 porcelain
- Machines up to 865 high (≥ 6 mm clear); one slab without a joint up to 2680 long

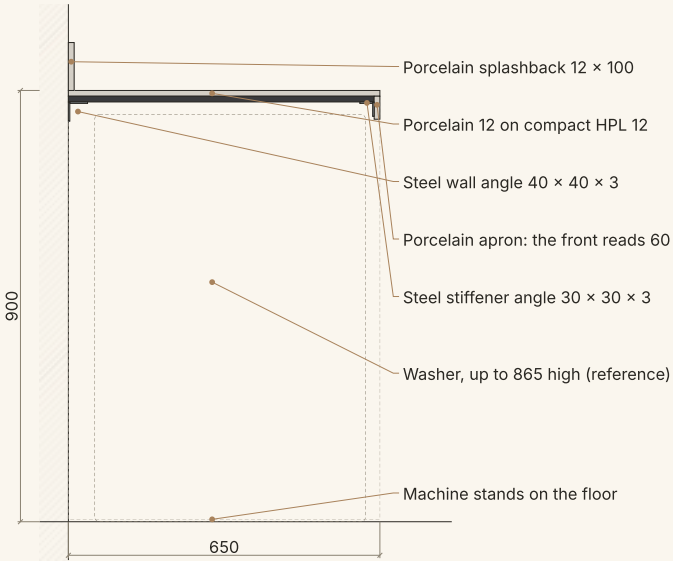




FRONT · SW-LB-130-E2



FRONT · SW-LB-065-E1



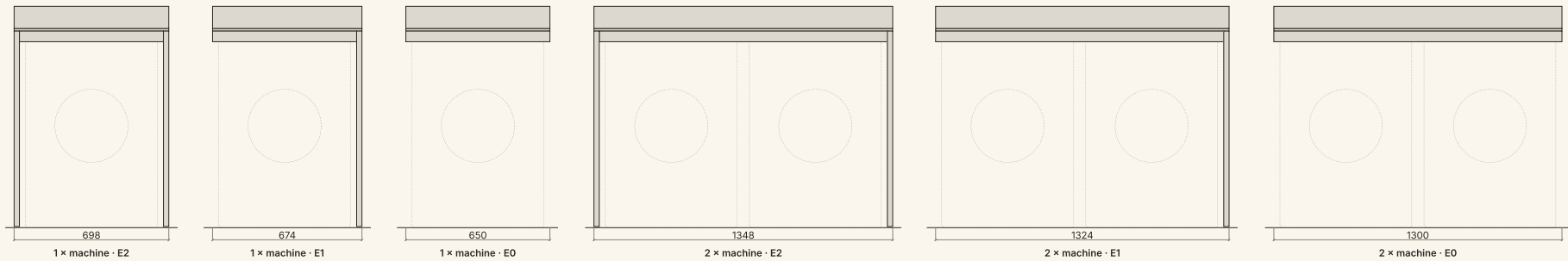
SECTION THROUGH THE BAY · SW-LB-130-E2

SIZES

CODE	MACHINES	ENDS	W × D × H (WORKTOP)	CLEAR BAY W × H UNDER THE TOP	KG
SW-LB-065-E2	1	waterfall ends both sides	698 × 650 × 900	650 × 876	≈ 78
SW-LB-065-E1	1	waterfall end right	674 × 650 × 900	650 × 876	≈ 52
SW-LB-065-E0	1	no ends (side cleats)	650 × 650 × 900	650 × 876	≈ 26
SW-LB-130-E2	2	waterfall ends both sides	1348 × 650 × 900	1300 × 876	≈ 102
SW-LB-130-E1	2	waterfall end right	1324 × 650 × 900	1300 × 876	≈ 76
SW-LB-130-E0	2	no ends (side cleats)	1300 × 650 × 900	1300 × 876	≈ 50

Weights are estimates from part volumes (porcelain 2400, HPL 1400, steel 7900 kg/m³), without the machines.

RANGE AT ONE SCALE



CUTTING LIST — FINISHED SIZES PER CODE

PART	MATERIAL	065-E2	065-E1	065-E0	130-E2	130-E1	130-E0
Top, porcelain	Porcelain slab 12 mm (2700 × 1200 class), mitred corners	698 × 650 × 12	674 × 650 × 12	650 × 650 × 12	1348 × 650 × 12	1324 × 650 × 12	1300 × 650 × 12
Top, compact HPL	Compact HPL 12 mm, bonded under the porcelain	650 × 638 × 12	650 × 638 × 12	650 × 638 × 12	1300 × 638 × 12	1300 × 638 × 12	1300 × 638 × 12
Apron	Porcelain slab 12 mm (2700 × 1200 class), mitred corners	650 × 48 × 12	650 × 48 × 12	650 × 48 × 12	1300 × 48 × 12	1300 × 48 × 12	1300 × 48 × 12
Splashback	Porcelain slab 12 mm (2700 × 1200 class), mitred corners	698 × 100 × 12	674 × 100 × 12	650 × 100 × 12	1348 × 100 × 12	1324 × 100 × 12	1300 × 100 × 12
End panel, porcelain (per end)	Porcelain slab 12 mm (2700 × 1200 class), mitred corners	883 × 638 × 12	883 × 638 × 12	–	883 × 638 × 12	883 × 638 × 12	–
End panel, HPL (per end)	Compact HPL 12 mm, bonded under the porcelain	883 × 638 × 12	883 × 638 × 12	–	883 × 638 × 12	883 × 638 × 12	–
End edge strip (per end)	Porcelain slab 12 mm (2700 × 1200 class), mitred corners	883 × 24 × 12	883 × 24 × 12	–	883 × 24 × 12	883 × 24 × 12	–
Wall angle 40 × 40 × 3	Steel angle, cut and drilled	650 long	650 long	650 long	1300 long	1300 long	1300 long
Front angle 30 × 30 × 3	Steel angle, cut and drilled	650 long	650 long	650 long	1300 long	1300 long	1300 long
Side cleat 40 × 40 × 3 (per side)	Steel angle, cut and drilled	–	558 long	558 long	–	558 long	558 long

Finished sizes in mm. Codes shown without the SW-LB- prefix. Porcelain corners are mitred.

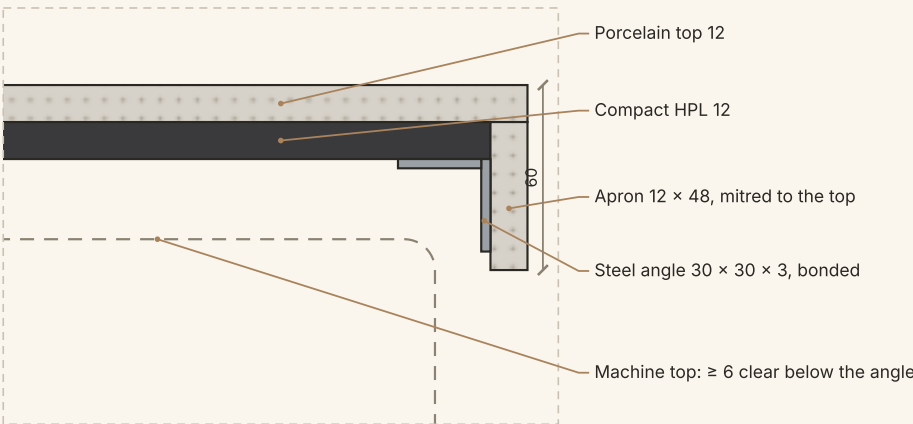
PRODUCTION & INSTALLATION NOTES

- Laminate porcelain to HPL flat; mitre and bond the apron and the end panels in the workshop; ship the top and each end as separate crated pieces.
- Install: level the end panels on their glides, screw the wall angle (and side cleats) level at 876, set the top, bond the mitres on site, then the splashback.
- Taps, drain and sockets above the worktop in the splashback zone or in the next module, never behind the machine.

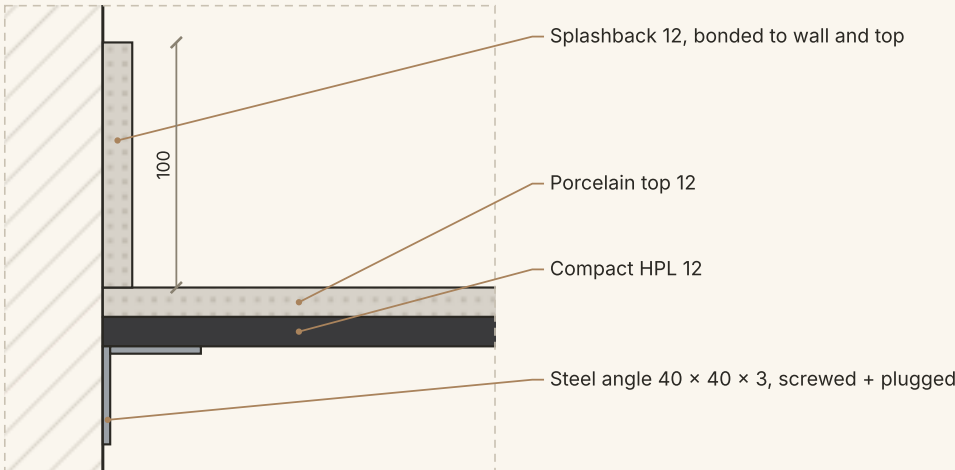
APPLIANCES (VERIFY)

- Clear height under the top is 876; under the front angle 873. Machines over 865 (with feet) do not fit.
- Follow the appliance makers' guides; 30 mm behind the machine for hoses.

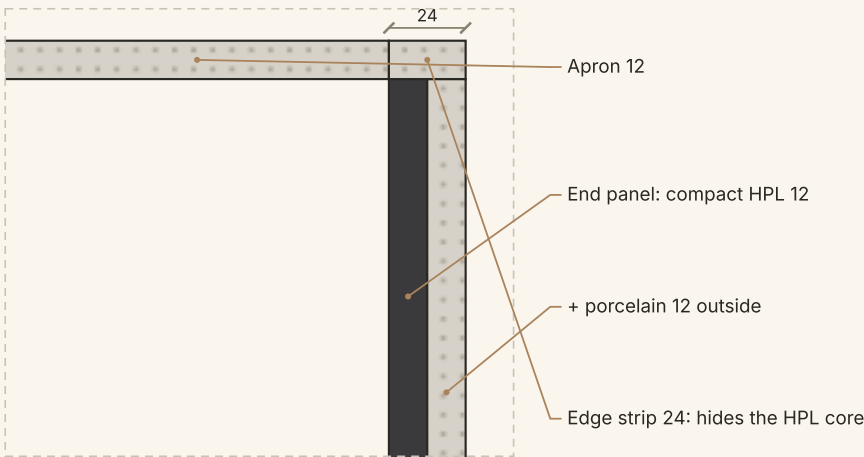
CONSTRUCTION DETAILS · SW-LB-130-E2 (SAME FOR ALL CODES)



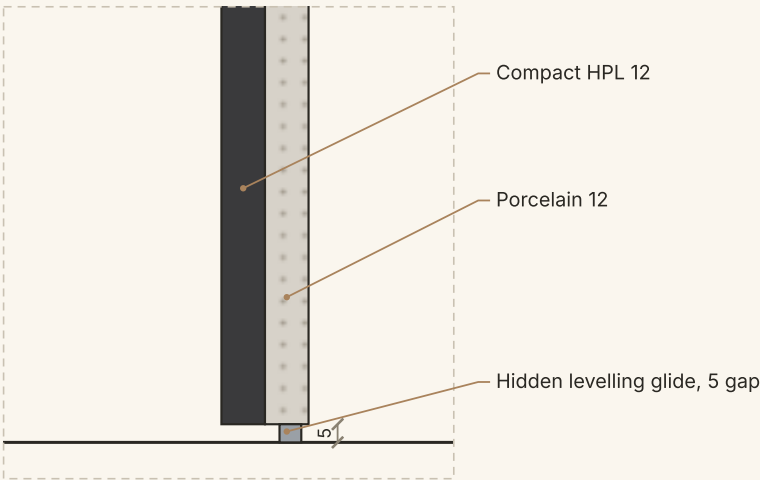
DETAIL B · FRONT EDGE: APRON, STIFFENER, MACHINE CLEARANCE



DETAIL C · BACK: WALL ANGLE AND SPLASHBACK



DETAIL D · PLAN AT THE FRONT CORNER (BELOW THE TOP)



DETAIL E · END PANEL FOOT